



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO040845	SAB002-VC	2	1	Net 30	MDEL RINR3.500	Delrin Round Bar, Black 3.500" ; MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL receive ft				8	9/12/2018	8		S109931	Stock	9/13/2018	\$ 50.00 / ft	0		\$400.00	Polymershapes Distribution Canada Inc.	
		3			MDEL RINB1.000X4.000	Delrin Bar : MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL receive ft				20		20		S109932	Stock	9/13/2018	\$ 29.00 / ft	0		\$580.00	Polymershapes Distribution Canada Inc.	
Total:										28			28								\$753.17	

Plex 9/13/2018 1:25 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040845**

Supplier: SAB002-VC
Polymershapes Distribution Canada Inc.
1665 55th Avenue
Dorval
QC
H9P 2W3 Canada
Phone: 514 422 1048
Fax: 514 422 1055

PO No: PO040845

PO Date: 8/24/18

Due Date: 9/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
AUG 27 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		MDELRINR1.000		Delrin Round Bar 1" Color: Black : MATERIAL: DELIN II 150E OR ACETRON GP ACETAL	Firmed	-	9/12/18	8 ft	0 ft	8 ft	\$4.50/ft	\$36.00
2		MDELRINR3.500		Delrin Round Bar, Black 3.500" : MATERIAL: DELIN II 150E OR ACETRON GP ACETAL receive ft	Firmed	-	9/12/18	8 ft	0 ft	8 ft	\$50.00/ft	\$400.00
3		MDELRINB1.000X4.000		Delrin Bar : MATERIAL: DELIN II 150E OR ACETRON GP ACETAL receive ft	Firmed	-	9/12/18	20 ft	0 ft	20 ft	\$29.00/ft	\$580.00

Line Item Note 1 SHEET CUT TO 5 PCS OF 4" X 48"
CUTTING CHARGE INCLUDED IN PRICING OF BAR

Grand Total: \$1,016.00

Order Notes

Plex 8/27/18 8:08 AM dart.lavoie.chanta

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/27/18 8:08 AM dart.lavoie.chantal



Expédier à:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
CANADA
téléphone - 1 (613) 6325200

Facturer à:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
Canada

BORDEREAU D'EXPÉDITION

DATE:
11-SEP-2018

COMMANDE:
93037796

MODALITÉS DE PAIEMENT:
CA NET 30
F.A.B.

BON DE COMMANDE:

ENTREPÔT POLYMERSHAPES - MONTREAL QC
Dorval, QC, H9P 2W3, CA...

BON DE COMMANDE:
PO040845
TÉL DE LA PERSONNE-RESSOURCE:
0014005000120

MODALITÉS DE TRANSPORT:
Collect Freight REPRESENTANT:
MONTREAL HOUSE
DATE DE LA COMMANDE:
28-AUG-18
NOM POUR LIVRAISON:
47055145

N° DE CONNAISSANCE JOURNEY		TRANSPORTEUR DE MARCHANDISES: CUSTOMER CHOICE - REVIEW NOTES	COMMENTAIRE SUR FRAIS DE TRANSPORT:				
CATÉGORIE	NUMERO DE PIÈCE / DESCRIPTION DE L'ARTICLE	DATE D'EXPÉDITION	QTE COMMANDÉE	QTE EXPÉDIÉE	QTE NON EXPÉDIÉE	UDM	

1 65498104
ACT RD 3,500 BK CP IACETRON GP
INSTRUCTIONS SPÉCIALES: C OF C PER ASTM D6778 POM0211 (2 LENGTHS OF
48" LONG)
Numéros de LOT:
(8 Qté)

2 55247104-C
ACT SH 1,000 24,00x48,00 BK CP IACETRON GP
INSTRUCTIONS SPÉCIALES: CUT TO 5 PCS OF 4" X 48", C OF C PER ASTM D6778
POM0211
Numéros de LOT:
(1 Qté)

3 99400996
CUTTING CHARGE
INSTRUCTIONS SPÉCIALES:
Numéros de LOT:
(1 Qté)

REÇU EN BON ÉTAT
Signé:

Date:

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Certificate of Conformance

1665 55th Avenue
Dorval, Quebec,
H9P 2W3

Date: September 11/2018

Attn: RECEIVING DEPARTMENT

Customer P.O. Number: PO040845

To: DART AEROSPACE LTD.

Sales Order No: 93037796

Address: 1270 ABERDEEN STREET
HAWKESBURY, ON.

Manufacturer's Reference: 00022344312

Our Reference: MTL-107587

It is hereby certified that, to the best of Polymershapes Distribution Canada knowledge, the product information provided below conforms to the corresponding information in the possession of Polymershapes Distribution Canada with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to Polymershapes Distribution Canada standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

Quantity	Description	Lot Number/Spec.
8 FT.	ACETRON GP BLACK ROD 3.500" DIA. X 48 IN	0010010819 ASMT D6778 POM0211
1 SHT	ACETRON GP BLACK SHEET 1.000 X 24" X 48"	0009000458 ASTM D6778 POM0211

Polymershapes Canada Distribution Inc.

By:

Title:

Quality Coordinator

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QUADRANT
ENGINEERING PLASTIC PRODUCTS

Quadrant EPP USA, Inc.
2120 Fairmont Avenue, P.O. Box 14235
Reading, PA 19612-4235
Phone 610-320-6600

Ship to:
Polymershapes - Dorval
1665 - 55th Avenue

Dorval, QUE H9P 2W3
Canada

Consignee: 0002000430

Sold to:
Polymershapes - Dorval
1665, 55 Avenue

Dorval, QUE H9P 2W3
Canada

Delivery address: 1A
Delivery No: 10033878

Declaration of compliance with the order according EN 10204 - 2.1

ACETRON GP ROD Black

3.5 x 48 IN

STD TOLERANCE

Item No: 02100120072

Lot: 0010010819

Ship date: 09/07/18

Date of MFG: 09/02/18

Qty: 2.00 PC

Supplied against purchase order number: MTL-107587

Quadrant Order No: 0002344312

Product is known as POLYOXYMETHYLENE COPOLYMER (POM C) Acetal.

Made with resin that meets ASTM D6778 POM 0211.

(ASTM D6778 replaced ASTM D4181 which superseded LP392)

Typical product is capable of meeting the requirements of ASTM D6100 S-POM 0211 LP.

Regulatory compliance statement for FDA, NSF, 3A dairy (3A SSI) and EU directives is available upon request.

We hereby certify that the goods described above comply with the terms of the order contract and conform to our Product Specifications. The Quality Management System of the Quadrant EPP plants in Reading, PA, Scranton, PA, Wytheville, VA, Delmont, PA and Ft. Wayne, IN are certified according to ISO 9001. The ISO Certificate is available upon request.

CERTIFIED BY: Eric Weir
FUNCTION: Product Specification & Certification Engineer
E-MAIL: eric.weir@qplas.com
DATE: 09/07/18
DIGITAL SIGNATURE 

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : DELRIN II 150E OR ACETRON GP ACETAL

PART NUMBER : M-DELRIN-R.D.DDD | X | A
DIA | COLOR | CODE

WHERE D.DDD = DIAMETER IN INCHES
A X = COLOR CODE, "W" = WHITE, OMITTED = BLACK
EG. 1" BLACK ROUND BAR = M-DELRIN-R1.000
2" WHITE ROUND BAR = M-DELRIN-R2.000W

RELEASED
2018 MAR 27
ECJ 18-657

APPROVED

B	UPDATE DRAWING TO CURRENT STANDARDS, ADD MATERIALS LIST, CHECK FOR CONFLICTS, ADD "ACETRON GP ACETAL" AS OPTION (REV. A1)		SAD	17.10.19
A	NEW ISSUE		DS	01.11.12
REV.	DESCRIPTION		BY	DATE
DESIGN	SAD	DART AEROSPACE LTD		
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA		
CHECKED	RF	DRAWING NO.		
MFG. APPR.	RA	M-DELRIN-R		
APPROVED	HS	TITLE		
DE APPR	CP	DELIN ROUND BAR		
DATE	17.10.19	SHEET 1 OF 1		
		SCALE		
		NTS		
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THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE TO THE PUBLIC ON REQUEST				
WE TAKE NO RESPONSIBILITY FOR THE CONTENTS OF THIS DOCUMENT				

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MDELINR3.500

PO / BATCH NO.: P0040845/S109931

DATE: 18/09/13

MATERIAL CERT REC'D: Ks

THICKNESS ORDERED: 3.500"

QUANTITY RECEIVED: 8ft

THICKNESS RECEIVED: 3.500"

QUANTITY INSPECTED: 8ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ALCETRON GP
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	P0040845
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/09/13</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Quadrant EPP USA, Inc.
2120 Fairmont Avenue, P.O. Box 14235
Reading, PA 19612-4235
Phone 610-320-6600

Ship to:
Polymershapes - Dorval
1665 - 55th Avenue

Dorval, QUE H9P 2W3
Canada
Consignee: 0002000430

Sold to:
Polymershapes - Dorval
1665, 55 Avenue

Dorval, QUE H9P 2W3
Canada

Delivery address: 1A
Delivery No: 10033877

Declaration of compliance with the order according EN 10204 - 2.1

ACETRON GP PLATE Black

1 x 24 x 48 IN

STD TOLERANCE

Item No: 02100110123

Lot: 0009000458

Ship date: 08/31/18

Date of MFG: 05/15/18

Qty: 1.00 PC

Supplied against purchase order number: MTL-107587

Quadrant Order No: 0002344312

Product is known as POLYOXYMETHYLENE COPOLYMER (POM C) Acetal.

Made with resin that meets ASTM D6778 POM 0211.

(ASTM D6778 replaced ASTM D4181 which superseded LP392)

Typical product is capable of meeting the requirements of ASTM D6100 S-POM 0211 LP.

Regulatory compliance statement for FDA, NSF, 3A dairy (3A SSI) and EU directives
is available upon request.

We hereby certify that the goods described above comply with the terms of the order contract and conform to our Product Specifications. The Quality Management System of the Quadrant EPP plants in Reading, PA, Scranton, PA, Wytheville, VA, Delmont, PA and Ft. Wayne, IN are certified according to ISO 9001. The ISO Certificate is available upon request.

CERTIFIED BY: Eric Weir
FUNCTION: Product Specification & Certification Engineer
E-MAIL: eric.weir@qplas.com
DATE: 08/31/18
DIGITAL SIGNATURE 



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. M-DELRI-N-B	REV. A SHEET 1 OF 1
DATE 02.04.30		TITLE DELRI-N BAR	SCALE NTS
A	02.04.30	NEW ISSUE	
A1	02.06.04	ADD "ACETRON GP ACETAL" AS OPTION	

PURCHASE MATERIAL:

DELRI-N II ISOE OR ^{AI}ACETRON GP ACETAL

PART NUMBER:

M-DELRI-N-B | T.TTT | x | WW.WWW | WHERE T.TTT = THICKNESS (IN INCHES)
THICK | WIDTH | WW.WWW = WIDTH (IN INCHES)

EG. 0.5" x 1.0" BAR = M-DELRI-N-B 0.500 x 01.000

RELEASED
2056 #

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MDELRLNB 1.000 x 4.000
 DATE: 18/09/13

PO / BATCH NO.: P0040845/S109932

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 20ft
 QUANTITY INSPECTED: 20ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000"
 THICKNESS RECEIVED: 1.000"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ACETRON GP
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	P0040845
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/09/13</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in